

FORMING CAPABILITIES:
Automatic
Corner Forming



Your Complete Manufacturing Solution

AUTOMATIC CORNER FORMING

Corner Forming can be done, but are not limited to, the following outside Radiuses.

R4 - can be used from 0.9 mm to 2 mm

R10 - can be used from 1,5 mm to 3 mm

No material thicker than 3 mm can be formed.

The minimum part size that can be formed is 250x250 mm.

Mild Steel (Cold-Rolled)	
Thickness	Flange Height (Min-Max)
0.75 mm	5 - 12.0 mm
1 mm	5 - 16.0 mm
1.2 mm	5 - 20.0 mm
1.5/1.6 mm	6 - 24.0 mm
2 mm	9 - 28.0 mm
2.5 mm	9 - 29.0 mm
3 mm	12 - 29.0 mm

Mild Steel (Hot-Rolled)	
Thickness	Flange Height (Min-Max)
1.5/1.6 mm	6 - 22.0 mm
2 mm	9 - 27.0 mm
2.5 mm	9 - 29.0 mm
3 mm	12 - 29.0 mm

Stainless Steel	
Thickness	Flange Height (Min-Max)
0.75 mm	5 - 11.0 mm
1 mm	5 - 14.0 mm
1.2 mm	5 - 19.0 mm
1.5/1.6 mm	6 - 22.0 mm
2 mm	9 - 26.0 mm
2.5 mm	9 - 29.0 mm
3 mm	12 - 29.0 mm

Aluminium	
Thickness	Flange Height (Min-Max)
1.2 mm	5 - 17.0 mm
1.5/1.6 mm	6 - 20.0 mm
2 mm	9 - 26.0 mm
2.5 mm	9 - 29.0 mm
3 mm	12 - 29.0 mm